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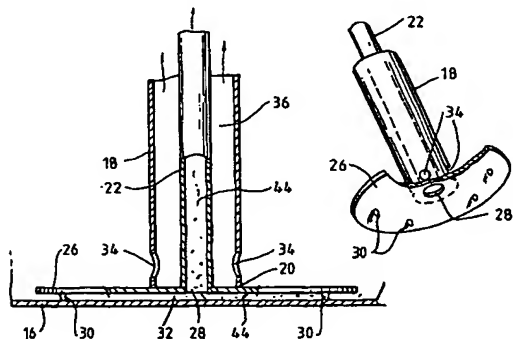
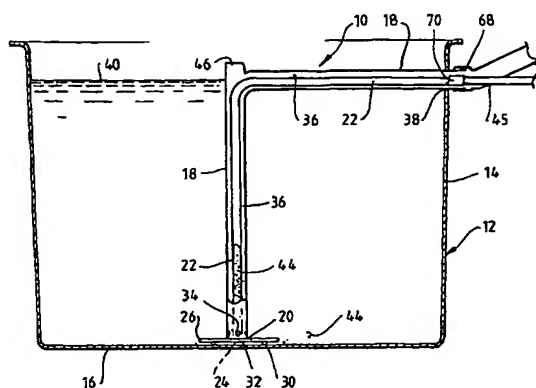
(72) Inventor: **MCROBERT, Ian** [AU/AU]; 148 Eleventh
Road, Wungong, Western Australia 6112 (AU).(74) Agent: **MIZZI, Anthony, Paul**; Griffith Hack, Level 6,
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For two-letter codes and other abbreviations, refer to the "Guid-
ance Notes on Codes and Abbreviations" appearing at the begin-
ning of each regular issue of the PCT Gazette.

(54) Title: WASTE EXTRACTION SYSTEM



(57) Abstract: A waste extraction system (10) for an aquaculture tank (12) includes a first conduit (18) having a first end (20) and a distant second end, with a second conduit (22) disposed within the conduit (18). The second conduit (22) has a first end (24) which is co-terminus with the end (20) of the first conduit (18). A plate (26) extends transversely across the ends (20, 24) and laterally of the first conduit (18). An axial hole (28) is formed in the plate (26) to provide fluid communication with the second conduit (22), but the plate (26) otherwise closes off or seals the end (20) of the first conduit (18). Legs (30) are formed on an underside of the plate (26) to space the plate (26) from a bottom wall (16) of the tank (12). Apertures (34) are formed in the conduit (18) near its first end (20) to allow water to flow into a flow chamber (36) created between an inner surface of the conduit (18) and an outer surface of the conduit (22). The conduits (18, 22) exit the tank (12) at a location (38) which is at least partially below the water level (40) of the tank (12). A circular flow of water is generated in the tank (12) by having a water inlet manifold directing that allows incoming water to flow tangentially to an inside surface of a side wall (14) of the tank (12). By continually pumping water into the tank (12) while maintaining the water level (40), water is drawn from above the plate (26) through the apertures (34) in the first conduit (18) into the flow chamber (36) thereby creating a general upflow of water. Solid particulate material collects by action of centripetal force into a region beneath the plate (26) where it is entrained in water and flows up through the axial hole (28) in the plate (26) into the second conduit (22) and out of the tank (12).

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Waste Extraction System

Field of the Invention

[0001] The present invention relates to a waste extraction system for liquid receptacles, and particularly though not exclusively for, aquaculture tanks and ponds.

Background of the Invention

[0002] When breeding marine animals in tanks or ponds it is necessary to ensure good water quality to promote growth and good health of the marine animals. To this end, the water within an aquaculture tank or pond is typically circulated through a filter to extract solid particles and other waste material. In its simplest form, this is achieved by plumbing an outlet pipe to the tank or pond which is coupled to a pump and filter so that water from the tank or pond can be drawn through the outlet pipe and through the filter, with the filtered water returned to that particular tank or pond or to another tank or pond.

[0003] *Lunde et al* in US 5,636,595 teaches a device for removing sediment particles from water in aquaculture tanks which includes a chamber within a tank that acts as a particle trap and having one conduit for drawing off water and another for drawing off the particles, both conduits feeding from the chamber.

[0004] While the *Lunde* system can be retrofitted to existing tanks, it appears that the preferred option is to form the chambers of the device integrally with the tank. This requires plumbing to the undersurface of a bottom wall of the tank. A further potential downside is that the chamber may eventually fill with particles and require separate cleaning.

Object of the Invention

[0005] It is an object of the present invention to provide an alternate system for

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extracting waste from aquaculture receptacles, and in particular, a system which does not require plumbing to an undersurface of a bottom wall of an aquaculture receptacle.

Summary of the Invention

[0006] According to the present invention there is provided a waste extraction system for an aquaculture receptacle having a side wall and a bottom wall, said receptacle filled with water to a particular water level, said system including at least:

a first conduit having first and second ends;

a second conduit disposed inside said first conduit, said second conduit having first and second ends;

a plate extending transversely across and sealing said first end of said first conduit and extending laterally of said first conduit, said plate provided with an axial hole in fluid communication with said first end of said second conduit, and said first end of said first conduit provided with at least one aperture near said plate; and,

spacer means on a surface of said plate opposite said first conduit for spacing said plate from said bottom wall;

said first and second conduits configured to exit said tank at a location at least partially below said pre-determined water level.

[0007] Preferably said system includes: a sleeve extending about a length of said first conduit to define a region between an inside surface of said sleeve and an outside surface of said length of said first conduit, said sleeve having a first end above said at least one aperture and a second end above said first end of said sleeve; and,

means for delivering a gas through said region.

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[0008] Preferably said means for delivering a gas includes a distributor at said first end of said sleeve for distributing said gas to flow from near said first end of said sleeve about said first conduit.

[0009] Preferably said first conduit includes an opening between its first and second ends, said opening disposed above said water level.

[0010] Preferably each of said first and second conduits have a first length which includes the respective first ends of said conduits, and extends generally vertically; and, a second length that extends generally horizontally, said second length disposed at least partially below said water level.

[0011] According to the present invention there is provided an aquaculture system including:

a receptacle for holding a volume of water said receptacle having a side all and a bottom wall;

a water inlet through which water is delivered to said receptacle, said inlet configured to induce a circular flow of water within said receptacle;

a first conduit having first and second ends;

a second conduit disposed inside said first conduit, said second conduit having first and second ends;

a plate extending transversely across and sealing said first end of said first conduit and extending laterally of said first conduit, said plate provided with an axial hole in fluid communication with said first end of said second conduit, and said first end of said first conduit provided with at least one aperture near said plate; and,

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spacer means on a surface of said plate opposite said first conduit for spacing said plate from said bottom wall;

said first and second conduits configured to exit said tank at a location at least partially below said pre-determined water level.

Brief Description of the Drawings

[0012] An embodiment of the present invention will now be described by way of example only with reference to the accompanying drawings in which:

Figure 1 is a schematic representation of an embodiment of the waste extraction system;

Figure 2 is an enlarged view of a bottom portion of the system shown in Figure 1;

Figure 3 is a partial perspective view of the bottom portion depicted in Figure 2;

Figure 4 is a side view of a second embodiment of the system; and,

Figure 5 is a representation of an aquaculture tank in which the system can be used.

Detailed Description of Preferred Embodiments

[0013] Figure 1 illustrates an embodiment of the waste extraction system 10 for an aquaculture receptacle such as a tank 12. The tank 12 has a circumferential side wall 14 and a bottom wall 16. The system 10 includes a first conduit 18 having the first end 20 and a distant second end (not shown). Inside the conduit 18 is a second conduit 22. The second conduit 22 has a first end 24 which is substantially co-terminus with the end 20.

A plate 26 extends transversely across the first end 20 and also laterally of the first conduit 18. An axial hole 28 (see Figure 3) is formed in the plate 26 to provide a fluid communication with the second conduit 22. Thus, the plate 26 in effect closes off or seals the end 20 of the conduit 18. Spacer means in the form of short legs 30 are formed

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on an undersurface of the plate 26 to space the plate 26 from the bottom wall 16 of the tank 12. As explained in greater detail below, this creates a collection region 32 for solid particles. At least one aperture 34 (in this instance, 3 shown) is formed in the conduit 18 near the end 20 to allow water to flow into a flow chamber 36 formed between an inner surface of the conduit 18 and outer surface of the conduit 22. The conduits 18 and 22 exit the tank 12 at a location 38 which is at least partially below the water level 40 (see in particular Figure 4) of the tank 12.

[0014] Typically, the system 10 is disposed within a tank 12 in which is created a circular flow of water as depicted in Figure 5. This flow of water can be generated by having a water inlet manifold or pipe 42 with one or more outlets 43 for directing incoming water to flow tangentially to the inside surface of the wall 14 thereby creating a circular flow or vortex of water within the tank 12. As a result of the circulating flow of water any particulate matter including faeces and food is drawn to the axis of rotation of the water flow. Typically, when the tank 12 is a circular tank, this axis will be the central axis of the tank itself. By placing the system 10 at a position so that the ends 20 and 24 are in general alignment with the axis, the particulate material tends to collect on the bottom wall 16 beneath the plate 26. By continually pumping water into the tank 12 while maintaining the water level 40, water is drawn from above the plate 26 through the apertures 34 and the flow chamber 36 out of the tank at exit point 38. This water in effect flows by action of gravity through the flow chamber 36 and can be passed through a filter. The solid particulate matter 44 is caused to move by action of the circulating water (which applies a centripetal force on the matter 44) into the collection region 32 beneath the plate 26 where it is entrained in water and flows up through the axial hole 28 into the conduit 22 and out of the tank 12. This matter may be diverted to a settling pond, sludge tank or other processing unit. To this end, the second conduit 22 may pass through a sealed hole 45 formed in the conduit 18 outside of the tank 12.

[0015] As shown in particular in Figures 2 and 4, the conduit 18 is provided with an opening 46 between its first end 20 and second end above the water level 40. The opening 46 provides an overflow drain in the event of malfunction in a water level control system (not shown, but which may be a known system including a float valve)

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so that the water level within the tank 12 cannot substantially exceed the height of the opening 46. The opening 46 also opens the conduit 18 to air pressure to prevent the siphoning of water from the tank 12.

[0016] To further assist in drawing water through the conduit 18 and solid matter through the conduit 22, an airlift arrangement 48 may be provided. The airlift arrangement 48 includes a sleeve 50 extending about a length of the conduit 18. An annular region 51 is defined or formed between the inner surface of the sleeve 50 and outer surface of the conduit 18. The sleeve 50 has a lower end 52 disposed above the apertures 34 and an opposite end 54 above the first end 52. The airlift 48 also includes a hose 56 for supplying gas (typically air) to an annular distributor 58 provided at the end 52 of the sleeve 50. When air is pumped through the hose 56, the air exits through the distributor 58 and flows upwardly through the region 51 about the conduit 18 inducing a general uplift or flow of water, assisting in the drawing of water through conduits 18 and 22.

[0017] In the illustrated embodiment, the conduits 18 and 22 are provided with generally vertically extending lengths 60 and 62 respectively and respective second lengths 64 and 66 which extend generally horizontally. The horizontal lengths 64 and 66 are disposed at least partially below the water level 40.

[0018] The present system 10 can be easily retrofitted to existing aquaculture tanks 12 and can be easily lifted out of the tank either manually or by use of simple hoists to allow the performance of various tasks such as cleaning of tank 14 or grading of marine animals. Thus the waste extraction system 10 facilitates the provision of an aquaculture system having a removable waste extraction system. To enable removal of the conduits 18 and 22, the conduits may be formed of a flexible material or include a section of flexible material; or be provided with articulation means such as swivel or rotary joints to allow them to be lifted or rotated out of the tank 12. For example rotary joints 68 and 70 (refer Figure 1) can be provided in lengths 64 and 66 of conduits 18 and 22 to rotate the lengths 60 and 62 180° about an axis parallel to length 64. The joints 68 and 70 can be disposed either inside or outside the tank 12. Alternately, conduits 18 and 22 can be

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provided with respective lengths 72 and 74 (refer Figure 4) of flexible hose to enable the length of the conduits 18 and 22 from the lengths 22 and 74 to the plate 26 to be lifted or rotated from the tank 12. Indeed the entirety of the conduits 18 and 22 may be made of flexible material to achieve this effect. To further assist in removing the waste water extraction system from a tank, rather than the conduit 18 passing through a hole in the side wall 14 of the tank 12 at location 38, the tank 12 can be provided with an open channel 76 (shown in phantom) through which the conduit 18 (and thus conduit 22) extend. In yet a further variation, couplings can be provided at say the location of and instead of lengths 72 and 74 to enable decoupling of the conduits 18 and 22.

[0019] There is no need to physically plumb pipes beneath the bottom wall 16. Further, there is no recess or chamber in which particulate material can build up. Further, the flow of water and solids through the conduits 18 and 22 is achieved by the combined effects of gravity and pumping fresh water into the tank. There is no need to plumb the conduits 18 and 22 to a pump in order to draw water from the tank 12.

[0020] Now that an embodiment of the present invention has been described it will be obvious to persons of ordinary skill in the art that numerous modifications and variations may be made without departing from the basic inventive concepts. For example, while the plate 26 is depicted as being circular, it may be in the form of other shapes. Further, it is not a requirement for the conduit 22 to be held co-axially within the conduit 18.

[0021] All such modifications and variations are deemed to be within the scope of the present invention the nature of which is to be determined from the above description and the appended claims.

The Claims Defining the Invention are as Follows:

1. A waste water extraction system for an aquaculture receptacle having a side wall and a bottom wall, said receptacle filled with water to a particular water level, said system including at least:

a first conduit having first and second ends;

a second conduit disposed inside said first conduit, said second conduit having first and second ends;

a plate extending transversely across and sealing said first end of said first conduit and extending laterally of said first conduit, said plate provided with an axial hole in fluid communication with said first end of said second conduit, and said first end of said first conduit provided with at least one aperture near said plate; and,

spacer means on a surface of said plate opposite said first conduit for spacing said plate from said bottom wall;

said first and second conduits configured to exit said tank at a location at least partially below said pre-determined water level.

2. The waste water extraction system according to claim 1 including a sleeve extending about a length of said first conduit to define a region between an inside surface of said sleeve and an outside surface of said length of said first conduit, said sleeve having a first end above said at least one aperture and a second end above said first end of said sleeve; and,

means for delivering a gas through said region.

3. The waste water extraction system according to claim 2 wherein said means for delivering a gas includes a distributor at said first end of said sleeve for distributing said

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gas to flow from near said first end of said sleeve about said first conduit.

4. The waste water extraction system according to any one of claims 1-3 wherein said first conduit includes an opening between its first and second ends, said opening disposed above said pre-determined level.

5. The waste water extraction system according to any one of claims 1-4 wherein each of said first and second conduits include a first length that contains the respective first ends of said conduits, and extends generally vertically; and,

a second length that extends generally horizontally, said second length disposed at least partially below said pre-determined level.

6. An aquaculture system including:

a receptacle for holding a volume of water said receptacle having a side wall and a bottom wall;

a water inlet through which water is delivered to said receptacle, said inlet configured to induce a circular flow of water within said receptacle;

a first conduit having first and second ends;

a second conduit disposed inside said first conduit, said second conduit having first and second ends;

a plate extending transversely across and sealing said first end of said first conduit and extending laterally of said first conduit, said plate provided with an axial hole in fluid communication with said first end of said second conduit, and said first end of said first conduit provided with at least one aperture near said plate; and,

spacer means on a surface of said plate opposite said first conduit for spacing

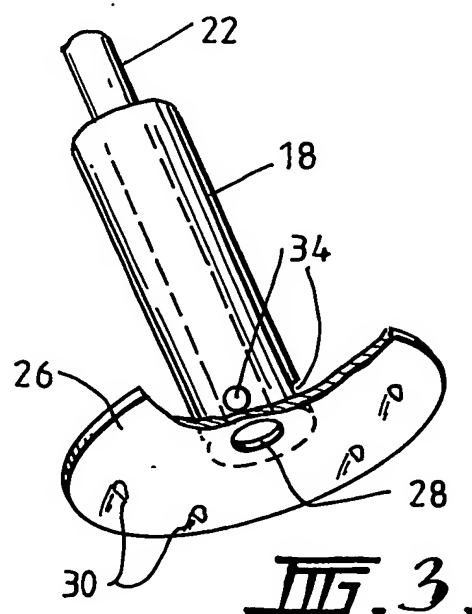
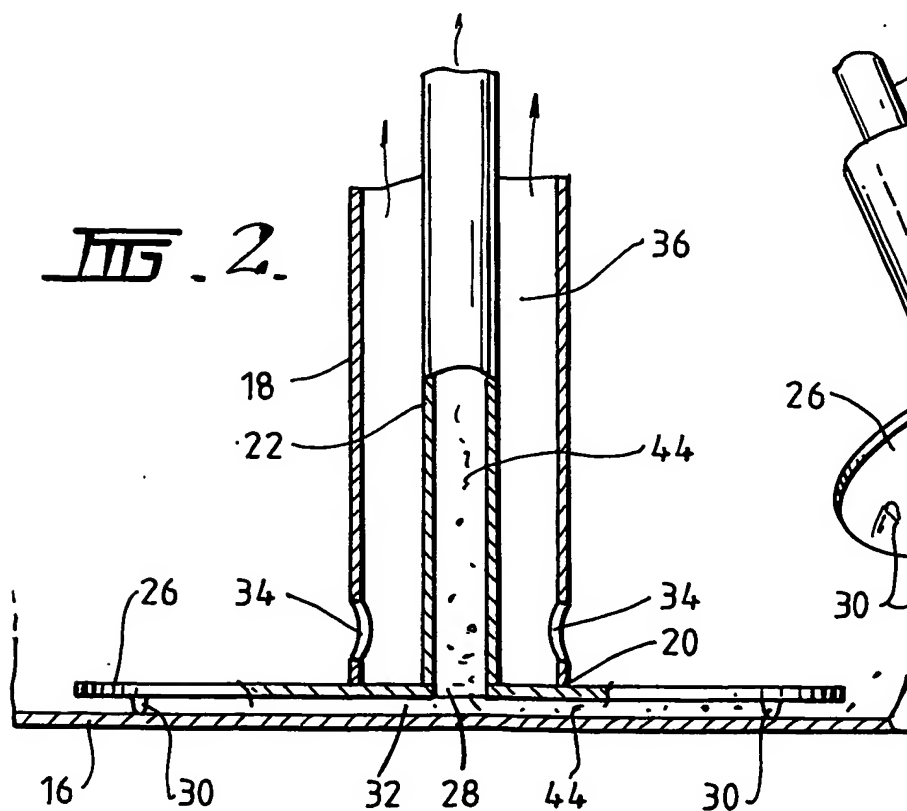
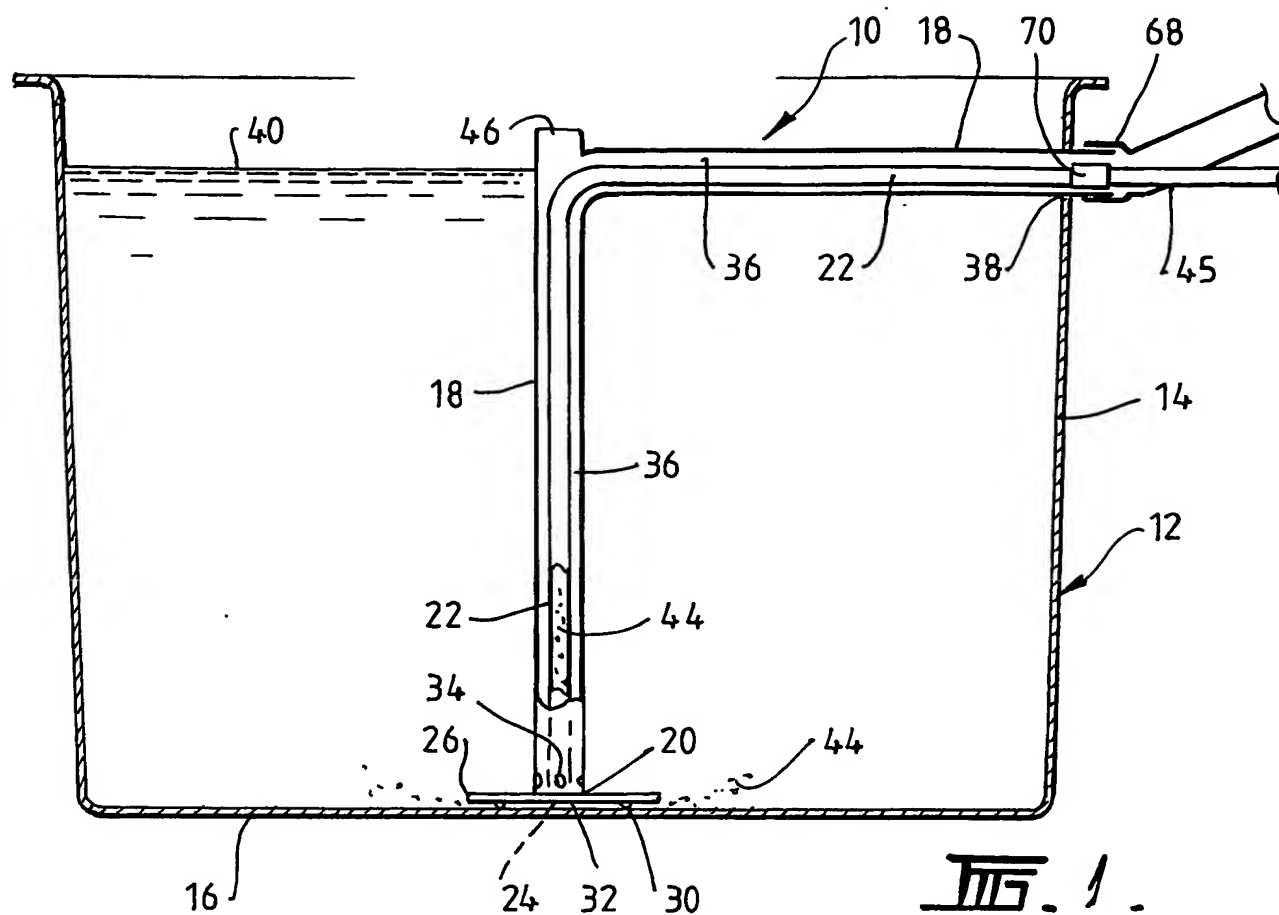
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said plate from said bottom wall;

said first and second conduits configured to exit said tank at a location at least partially below said pre-determined water level.

7. A system according to any one of claims 1-6 wherein said first and second conduits are arranged to enable lifting of said plate from said bottom wall of said tank.

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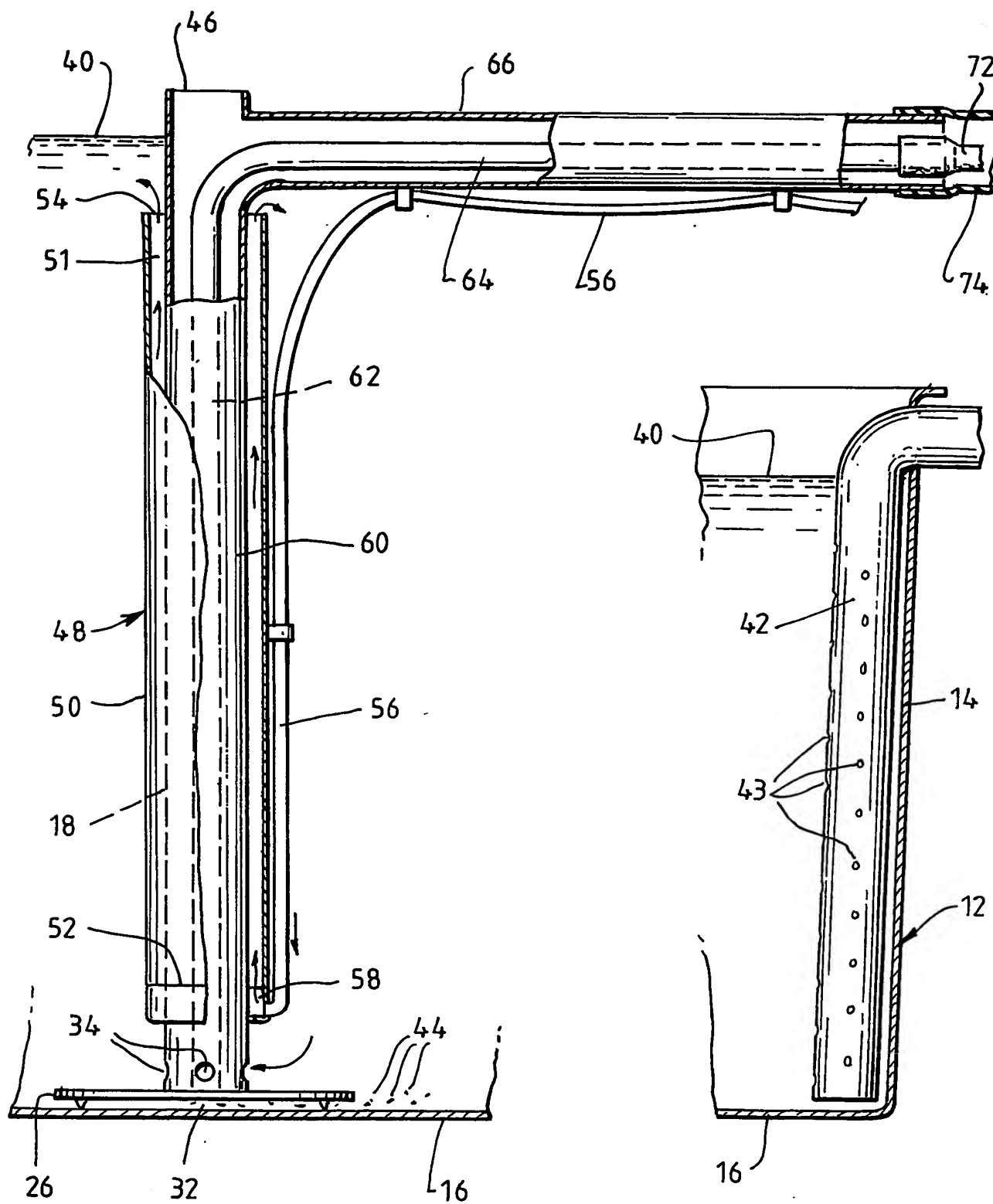


FIG. 4.

FIG. 5.

INTERNATIONAL SEARCH REPORT

International application No.
PCT/AU03/00307**A. CLASSIFICATION OF SUBJECT MATTER**

Int. Cl. 7: A01K 63/04, 61/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
DWPI with keywords (eg A01K 61/ic, A01K 63/ic, A01K 64/ic, C02F 1/26, C02B 1/00, E03F 5/14, B01D 21/ic, plate, extract, coaxial)**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 93/23994 A (SINVENT AS) 9 December 1993 Entire document	1-7
A	Derwent Abstract Accession No. J3447 K/25, Class P14, SE 8106549 A (EWOS AB) 6 June 1983 Entire document	1-7
A	Derwent Abstract Accession No. 99-113576/10, Class D15, JP 10337131 A (YAMAHA MOTOR CO LTD) 22 December 1998 Entire document	1-7



Further documents are listed in the continuation of Box C



See patent family annex

* Special categories of cited documents:	
"A" document defining the general state of the art which is not considered to be of particular relevance	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
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"O" document referring to an oral disclosure, use, exhibition or other means	"&" document member of the same patent family
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Name and mailing address of the ISA/AU
AUSTRALIAN PATENT OFFICE
PO BOX 200, WODEN ACT 2606, AUSTRALIA
E-mail address: pct@ipaustalia.gov.au
Facsimile No. (02) 6285 3929Authorized officer

A. SEN
Telephone No : (02) 6283 2158

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/AU03/00307

This Annex lists the known "A" publication level patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent Document Cited in Search Report				Patent Family Member			
WO	93/23994	AU	40928/93	EP	643553	MX	9303137
		NO	922165	US	5636595	NO	922164
SE	8106549	DK	4896/82	FI	813828	NO	823660
JP	10337131	NONE					
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